### Name of Faculty: SUKH DARSHAN

### **Discipline: AUTOMOBILE ENGG.**

### Semester: IV

### Subject: MATERIALS AND METALLURGY

### Lesson plan Duration: 15 WEEKS

### Work Load (Lecture/Practical) per week: 3 PERIODS

Week		THEORY	PRACTICAL		
	Lecture DAY	ΤΟΡΙϹ	Practical DAY	TOPIC	
<b>1</b> ST	1	UNIT 1: Introduction Material, History of Material Origin, Scope of Material Science		Classification of about 25 specimens of materials/machine parts into	
	2	Overview of different engineering materials and applications	1	<ul><li>(i) Metals and non metals</li><li>(ii) Metals and alloys</li></ul>	
	3	Classification of materials			
	4	Thermal and chemical properties of materials		Classification of about 25	
2 <sup>ND</sup>	5	Electrical and mechanical properties of materials	2	specimens of materials/machine parts into (i) Ferrous and non ferrous metals	
	6	Future need of materials, Overview of Biomaterials and semi-conducting materials		(ii) Ferrous and non ferrous alloys	
	7	Various issues of Material Usage - Economical, Environment and Social		Given a set of specimen of metals and alloys (copper, brass,	
3rd	8	<b>UNIT 2: Crystallography</b> Fundamentals: Crystal, Unit Cell, Space Lattice	3	aluminium, cast iron, HSS, Gun metal); identify and indicate the various properties possessed by	
	9	Arrangement of atoms in Simple Cubic Crystals, BCC, FCC and HCP Crystals, Number of atoms per unit Cell		them	
	10	Atomic Packing Factor, Overview of deformation behaviour and its mechanisms		ContinuedGiven a set of specimen of metals and alloys	
<b>4</b> <sup>тн</sup>	11	Behaviour of material under load and stress- strain.	4	(copper, brass, aluminium, cast iron, HSS, Gun metal); identify and	
	12	Failure Mechanisms: Overview of failure modes, fracture, fatigue and creep		indicate the various properties possessed by them	
	13	Sessional Test- 1		Study of heat treatment furnace	
5тн	14	<b>UNIT 3: Metals And Alloys</b> Introduction: History and development of iron and steel, Different iron ores	5		

		Raw Materials in Production of Iron and Steel,		
	15	Basic Process of iron-making and steel-making		
	16	Classification of iron and steel		Study of a metallurgical microscope
Стн	17	Cast Iron: Different types of Cast Iron,	6	and a specimen polishing machine
6тн	17	manufacture and their usage	6	
	18	Cast Iron manufacture and their usage		
	19	Steels: Steels and alloy steel, Classification of plain carbon steels		To prepare specimens of following materials for microscopic
7тн	20	Availability, Properties and usage of different types of Plain Carbon Steels	7	examination and to Examine their microstructure (iii) Grey (iv)
	21	Effect of various alloys on properties of steel		Malleable (v)Low carbon steel (vi)High carbon steel (vii) HSS
	22	Uses of alloy steels (high speed steel, stainless steel, spring steel, silicon steel)		To prepare specimens of following materials for microscopic
8 <sup>TH</sup>	23	Non Ferrous Materials: Properties and uses of Light Metals and their alloys	8	examination and to Examine the microstructure of the specimens of
	24	Properties and uses of White Metals and their alloys.		(i) Brass (ii) Copper
	25	Sessional Test- 2		To measure hardness of a given
		<b>UNIT 4: Theory of Heat Treatment</b>		specimen and anneal it.
9тн	26	Purpose of heat treatment, Solid solutions and	9	
-	27	its types Iron Carbon diagram,		
	27	Formation and decomposition of Austenite		To find out the difference in
10 <sup>TH</sup>	29	Martensitic Transformation – Simplified Transformation, Cooling Curves	10	hardness as a result of annealing
	30	Various heat treatment processes - hardening and tempering,		
	31	Various heat treatment processes - annealing and normalizing		To measure hardness of a given specimen and normalize it.
11 <sup>th</sup>	32	Various heat treatment processes - Case hardening and surface hardening	11	
	33	Types of heat treatment furnaces		
	34	UNIT 5: Engineering Plastics Important sources of plastics, Classification		To find out the difference in hardness as a result of normalizing
12 <sup>TH</sup>	35	Thermoplastic and thermo set; their uses	12	
	36	Various Trade names of engineering Plastics, Plastic Coatings		
	37	<b>UNIT 6: Advanced Materials</b> Composites-Classification, properties and applications		To measure hardness of a given specimen and harden & temper it.
13 <sup>TH</sup>	38	Ceramics-Classification, properties and applications	13	
	39	Heat insulating materials		
	40	<b>UNIT 7: Miscellaneous Materials</b> Properties and uses of Asbestos and Glass wool		To find out the difference in hardness as a result of hardening and tempering
14тн	41	Properties and uses of thermocole, cork, mica	14	
	42	Overview of tool and die materials, Materials for bearing metals		
	43	Spring materials, Materials for Nuclear Energy		Viva voce and final evaluation
15 <sup>TH</sup>	44	Refractory materials	15	
	45	Sessional Test- 3		

# Name of Faculty: VISITING FACUALITY

### **Discipline: AUTOMOBILE ENGG.**

### Semester: IV

# Subject: MECHANICS OF VEHICLES

### Lesson plan Duration: 15 WEEKS

### Work Load (Lecture/Practical) per week: 4 PERIODS

		THEORY					
WEEK	LECTURE NO.	TOPIC					
	1	<b>UNIT 1: Simple Mechanism</b> Definition of link, kinematic pair					
1 <sup>ST</sup>	2 Kinematic chain, Mechanism						
	3	Inversions and machines.					
	4	Simple examples of mechanism with Lower pairs, Higher pairs					
	5	Simple examples of mechanism with Four bar chain					
	6	Simple examples of mechanism with Slider crank chain					
2 <sup>ND</sup>	7	Simple examples of mechanism with Double slider crank chain					
	8	UNIT 2: Motion and Turning Moment Displacement, velocity and acceleration of piston					
	9	Angular velocity and angular acceleration of connecting rod					
<b>a</b>	10	Calculations of piston effort and crank effort at different angles					
3 <sup>RD</sup>	11	Fly wheel - its types, weight and moment of inertia					
	12	Fluctuation of energy for fly wheel					
	13	Turning moment diagrams with reference to internal combustion engines.					
	14	Analysis of Hooke's Joint.					
<b>4</b> TH	15	Sessional Test-1					
	16	UNIT 3: Power Transmission Flat belt, V-belt and chain drives					
	17 Ratio of tension of two sides of the belt with and without centrifut tension						
5тн	18	Horse power transmitted and condition for maximum horse power transmitted					
	19	Velocity ratios transmitted by Belts					
	20	Simple and compound gear boxes					
	21	Epicyclic gear box.					
6 <sup>TH</sup>	22	<ul><li><b>UNIT 4: Vehicle in Motion</b></li><li>Air, grade, and rolling resistances</li></ul>					
	23	Tractive effort, traction,					
	24	Inertia load, Draw bar pull					

	25	Power required to proper a vehicle
-		Calculations of acceleration and tractive effort required in case of front
	26	wheel drive
7тн		Calculations of acceleration and tractive effort required in case of rear
	27	wheel drive and four wheel drive
	28	Centrifugal force and its effect on vehicle stability on banked road.
	29	Centrifugal force and its effect on vehicle stability on unbanked road.
		UNIT 5: Vehicle Control
	20	
	30	Braking friction and limits of braking
<b>8</b> тн	31	Retardation and Braking force, calculations in case of front wheel,
	32	Retardation and Braking force, calculations in case of rear wheel and
		all wheel braking.
_	33	Weight transfer during braking
<b>9</b> тн	34	Stopping distance and stopping time
<b>9</b> <sup>111</sup>	35	Davis and Ackermann Steering Mechanism
	36	Correct Steering angle
-	37	Sessional Test-2
10 <sup>TH</sup>	38	UNIT 6: Balancing
10	20	Concepts of static and dynamic balancing,
-	<u>39</u> 40	working of static balancing machine.
	40	working of dynamic balancing machine. Balancing of rotating masses-single rotating mass by a single mass
	41	rotating in the same plane
тн		Balancing of rotating masses by two masses rotating in different
11 <sup>TH</sup>	42	planes
	43	Numerical problems, Allot home assignment
	44	balancing of several masses rotating in the same plane
	45	Balancing of several masses rotating in different planes.
12 <sup>TH</sup>	46	Balancing of several masses rotating in different planes.
14	47	Numerical problems
	48	Checking home assignment
	49	UNIT 7: Vibration
13 <sup>1 H</sup>	=0	Introduction, Types of vibrating motion,
13	50	Types of free vibrations
-	51	Natural Frequency of Free longitudinal Vibrations
	52	Natural frequency of free, Transverse vibrations
	<u>53</u> 54	Numerical problems, Home assignment
14 <sup>TH</sup>	<u> </u>	Causes of vibration in rotating bodies
F	<u> </u>	damping of vibrations Free damped vibrations (Vacuum Damping)
	<u> </u>	Checking of home assignment
<b>TTT</b>	<u> </u>	Checking of class work
15 <sup>TH</sup>	<u> </u>	Revision of syllabus, problem solving
	<u> </u>	Sessional Test-3
	00	DUDDIUHAI I UDU-J

### Name of Faculty: MANJIT(THEORY+PRACTICAL)

**Discipline: Automobile engineering** 

Semester: 4th

Subject: Auto Engine-I

Lesson plan Duration: 15 WEEKS

### Work Load (Lecture/Practical) per week: Lecture-04, Practical -04

K	THEOR		PRACTIC	
WEEK	Y		AL	
5				
	LECTURE DAY	ТОРІС	PRACTICA L DAY	ТОРІС
1 <sup>ST</sup>	1	UNIT-1.Introduction of Engine (12 hrs)		Servicing of fuel systems in petrol engines
1	2	Engine as a power source	1	
	3	Concept of internal combustion engine	1	
	4	Engine dimensions: Bore, stroke, dead centers, compression ratio		
	5	Clearance volume, engine capacity,		Servicing of lubricating
	6	Engine torque engine power shaft		system
2 <sup>ND</sup>	7	Classification of engines as per stroke,	2	
		cycle,		
	8	Classification of engines as per fuel, ignition, cooling number		
	9	Arrangement of cylinders, reciprocating and rotary		Servicing of fuel injector
3rd	10	Concept of 2 stroke and 4 stroke engines and their comparison.	3	
	11	Working principles of petrol		
	12	Working principles of diesel engines		
	13	<b>UNIT-2.</b> Constructional details Constructional details of cylinder block		Viva
4тн	14	Cylinder head	4	
	15	Cylinder liner piston		
	16	Sessional Test-1		
	17	Piston rings,gudgeon pin	4	Servicing of F.I.P (Fuel
Emu	18	Connecting rod	l _	Injection Pump)
5тн	19	Camshaft	5	
	20	Valve mechanisms		
	21	Flywheel and damper	-	Engine tune up
6 <sup>TH</sup>	22	Crankshaft	6	
	23	EVALUATION		

		LINUT 2 Evel System		
	24	<b>UNIT-3.</b> Fuel System		
	24	Fuel system in spark ignition engine:		
		Fuel feed system		
-	25	Fuel pumps-its types		Viva
7тн	26	Fuel tank, fuel lines		
	27	Fuel filters	7	
	20	Concept of carburetion. Working and		
	28	construction of a simple carburetor		
	20	Advantages of using fuel injection system		Servicing of cooling system
	29	in spark ignition engines		
8тн	30	Concept of MPFI system	8	
	31	Constructional details of an MPFI system		
	32	Working of MPFI System		
	33	Dry and wet air cleaners		Study of turbocharger
	34	Concept VVT technology		
9тн	35	UNIT-4.Ignition System in S.I. Engine	9	
		Concept of ignition system		
	36	Battery and magneto types of ignition		
	50	systems		
	37	Function of ignition coil		Viva
10 <sup>TH</sup>	38	Condenser	10	
10	39	Contact breaker point	10	
	40	Distributors		
_	41	Spark plugs	_	Study of engine block
11 <sup>TH</sup>	42	Distribution less ignition system.		
11	43	Electronic ignition system	11	
	44	Sessional Test-2		
	45	UNIT-5.Cooling System		Servicing of fuel system in
	٦J	Necessity of cooling system		diesel engine
$12^{\mathrm{TH}}$	46	Air cooling	10	
12	47	Water cooling system	12	
	48	Components of water cooling system-		
		Radiators		
_	49	Thermostat		Viva
13 <sup>TH</sup>	50	Water pump	13	
10	51	Fan, Pressure cap ,Water jackets	- 15	
	52	Antifreeze solution.		
	53	Trouble shooting	4	Study of M.P.F.I engine
		<b>UNIT-6.</b> Lubrication System		
	54	Necessity of lubrication system,		
14тн		pressure lubrication system	14	
17	<b>E F</b>	Splash lubrication. Components of lubrication system-oil		
	55			
	56	pump Oil lines, Oil filters, Oil coolers	4	
	30	Classification and service ratings of	+	Viva
	57	lubricating oil		
15 <sup>1 H</sup>	58	Additives for lubricants	15	
13	<u> </u>	Sessional Test-3	13	
	<u> </u>	EVALUATION	-	
	00		1	

# Name of Faculty: INDERJEET SINGH (4<sup>th</sup> Theory & Practical)

### **Discipline: AUTOMOBILE ENGG.**

Semester: IV

### Subject: MANUFACTURING TECHNOLOGY - II

### Lesson plan Duration: 15 WEEKS

### Work Load (Lecture/Practical) per week: 4 PERIODS

WEE K		THEODY			
N		THEORY   TOPIC		PRACTICAL   TOPIC	
	LECTURE DAY	TOPIC	PRACTICAL DAY	TOPIC	
	1	<b>UNIT I: Drilling and Boring</b> Introduction, Types of drills		Introduction to drilling and boring machines, an	
1 <sup>ST</sup>	2	Types of drilling machines i.e. portable, bench type, pillar and radial,	1	exercise of simple drilling and boring operation,	
	3	Drilling speeds and feeds, drill chucks and other accessories (jigs etc.) used in drilling machines		selection of speeds and feeds, use of jigs and fixturesand coolant	
	4	Reaming, introduction to boring,			
	5	Types of boring machines – horizontal and vertical, specifications,		Job Practice	
	6	Boring bar and boring heads			
$2^{\text{ND}}$	7	Revision and copy checking classwork and home assignment	2		
	8	<b>UNIT II:</b> Machining Processes Types of milling machines			
	9	Milling machines operations		Simple exercises on	
	10	Speeds and feeds,		shaper	
<b>3</b> RD	11	Indexing (simple and compound)	3		
	12	Types of milling cutters			
	13	Planning machines types		Simple exercises on	
_	14	Planning machine operations	7	shaper	
<b>4</b> <sup>TH</sup>	15	Grinding principle	4		
	16	Cylindrical, centreless grinding			
	17	Surface grinding machines		Practice on horizontal and	
	18	Types of grinding wheels	1	vertical milling machines,	
5тн	19	Grinding wheel specifications, grades and their selection	5	work holding devices and types of milling	
	20	Balancing of grinding wheels and their storage		cutters	

	21	Sessional Test-1		Job Practice
	22	UNIT III: Finishing Operations		
		Lapping and its applications	6	
6тн	23	Honing and its applications		
Ι Γ	24	Super finishing operation and its		
	24	applications		
	25	Types of abrasives used and their		Practice on cylindrical and
	20	selection		centreless grinding machine, selection, dressing and
	•	Revision and copy checking classwork		selection, dressing and storage of grinding
<b>7</b> TH	26	and home assignment	7	machines. Use of lubricants
Γ	27	<b>UNIT III:</b> Gear Production		
	21	Gear cutting		
	28	Gear shaving machines		
	29	Gear cutters and coolants		Practice on cylindrical and
	30	Revision and copy checking classwork		centreless grinding machine,
8 <sup>TH</sup>		and home assignment	0	selection, dressing and storage of grinding
0	31	UNIT IV: CNC Machines	8	machines. Use of lubricants
		Introduction to CNC		
	32	CNC control systems		
	33	Advantages of CNC		Practice on honing machines with selection of
9тн	34	Productivity, accuracy and cost	9	honing sticks, honing and
	35	Revision and copy checking classwork		finish pattern in the bore.
	36	Home assignment		-
	37 <u>38</u>	<b>UNIT V:</b> Bending and Forming Description of press brakes	10	Practice on honing machines with selection of
		Bending dies, forming machines		honing sticks, honing and
10 <sup>TH</sup>	<u> </u>	Sessional Test-2		finish pattern in the bore
	40 41	Revision and copy checking classwork		F
		and home assignment		
		UNIT VI: Welding		Observe working of CNC
		Introduction,		machines including setting of cutting parameters and dimensions and
11 <sup>1 m</sup>	42	Types of welding	11	
	43	Gas welding		
[			]	loading of tools.
├	44	Arc welding	<b> </b>	
_	45	Arc welding continued	4	Observe working of CNC repeatability of operation
12 <sup>TH</sup>	46	Resistance welding	12	and adjustment for wear
	47	Butt welding, flash welding		allowances
┝───┼	48	Projection, seam and spot welding		
-	<u>49</u>	Selection of electrodes	4	Visit to industry (sheet metal shoos) to observe
13 <sup>TH</sup>	50	Filler metals	12	bending and forming
13	51	Types of welding defects and their remedies,	13	operation and use of dies
	52	Soldering process and applications	1	r
├	<u> </u>	Brazing process and applications	<u> </u>	Use of appropriate coolant
		Special welding processes for stainless	1	and lubricants for all
	54	steel and aluminium		machining operation in the
14тн		Revision and copy checking classwork	14	workshop and during
	55	and home assignment		Industrial visits
	56	UNIT VI:	1	
			1	

		Types of Coolants for various machining		
		processes		
	57	Types of Lubricants for various machining processes		Viva-voce and evaluation
15 <sup>TH</sup>	58	Revision and copy checking classwork and home assignment	15	
	59	Sessional Test-3		
	60	EVALUATION		

### Name of Faculty: VISITING FACUALITY

# Discipline: AUTOMOBILE ENGINEERING

### Semester: IV

### Subject: CHASSIS, BODY AND TRANSMISSION

### Lesson plan Duration: 15 WEEKS

### Work Load (Lecture/Practical) per week: 4 PERIODS

Week		Theory	Practical	
	Lecture Day	Торіс	Practical Day	Торіс
	1	UNIT 1: CHASSIS AND BODY Classification of vehicles	1	Study and sketches of Light vehicle chassis.
<b>1</b> ST	2	Types of chassis, layout of conventional type of chassis		
	3	Function and arrangement of major assemblies		
	4	Alternate arrangement used such as engine position, drive types, their merits and demerits		
	5	Types of frame, materials of frame	2	Identify and servicing of single
	6	Types of body		plate clutch
2 <sup>ND</sup>	7	Cross members, brackets, body streamlining		
	8	Body upholstery		
	9	UNIT 2: CLUTCH Necessity of clutch,	3	Study and sketches of Heavy vehicle chassis.
0	10	Requirements of a good clutch		
3 <sup>RD</sup>	11	Types of clutch		
	12	Construction, principle and working of single plate clutch		
	13	Construction, principle and working of multi plate clutch	4	Identify and servicing of multi plate clutch
	14	Hydraulic power assisted clutch; wet and dry plate clutch		
<b>4</b> тн	15	Clutch plate construction, clutch lining material		
	16	Construction, principle and working of centrifugal clutch		
	17	Construction, principle and working of semi centrifugal clutch	5	Study and sketch of centrifugal clutch
	18	Construction, principle and working of fluid coupling		
5тн	19	Sessional Test-1		
	20	<b>UNIT 3: TRANSMISSION</b> Necessity and function of transmission, types of manual transmission		

	21	Construction and working of sliding mesh gear box	6	Servicing and overhauling of sliding mesh gear box
6тн	22	Construction and working of constant mesh gear box,		
	23	Construction and working of synchromesh gear box		
	24	Description and operation of transfer gear box		
	25	Types of automatic transmission and their main components	7	Servicing and overhauling of constant mesh gear box
	26	Epicyclic gear box – construction, working, overdrive		
7 <sup>тн</sup>	27	Determination of speed ratio in Epicyclic gear box		
	28	Necessity, construction and working of over running clutch		
	29	Torque converter – construction, principle of working	8	Servicing of universal joints, slip joint
<b>8</b> <sup>TH</sup>	30	Continuously variable transmission (CVT)		
	31	Automated Manual Transmission (AMT)		
	32	Common faults and their remedies		
	33	<b>UNIT 4: FINAL DRIVE</b> Propeller shaft – function, construction details	9	Servicing and overhauling of synchromesh gear box
9тн	34	Universal joints - functions and types		
	35	Final drive: Hotchkiss drive		
	36	Final drive: Torque tube drive		
	37	Differential – principle, functions and its working	10	Servicing of propeller shaft
10 <sup>TH</sup>	38	Rear axles – semi floating, three quarter floating, fully floating		
	39	Common faults and their remedies		
	40	Sessional Test-2		
	41	UNIT 5: FRONT AXLE	11	Servicing of differential,
11 <sup>TH</sup>	40	Types – Stub double drop, fully dropped		adjustment of crown and
	42	Load distribution in front axle		pinion backlash
	43	Effect of braking on axle shape, steering head		
	44	Elliot and reverse Elliot stub axle	10	
_	45	Steering knuckle UNIT 6: STEERING	12	Study of wheel alignment
тн	46	Function, Steering mechanism		machine
12 <sup>TH</sup>	47	Davis and Ackerman's Principle of steering		
		Working and constructional details of steering		
	48	gear boxes - I		
	49	Working and constructional details of steering gear boxes - II	13	Checking and adjustment of
13 <sup>TH</sup>	50	Steering linkages, sector arm, center arm, drag link and tie rod steering stops		steering geometry, camber, caster, Toe-in, Toe-out,
13 -	51	Front wheel geometry-castor, camber, steering axis inclination, toe in and toe out		kingpin inclination.
F	52	Cornering force, cornering power and self- righting torque		
	53	Over steering and under steering	14	Study of live axles
	54	Power steering – necessity, types		
14тн	55	Construction features and working of hydraulic		

	56	Construction features and working of hydraulic power steering – Semi-integral type		
	57	Construction features and working of electronic power steering system	15	Final viva voce and evaluation
15 <sup>TH</sup>	58	Common steering systems troubles and remedies		
	59	Brief revision of the subject		
	60	Sessional Test-3		

### Name of Faculty: HARIPAL DHARIWAL

**Discipline: Automobile Engineering** 

Semester: 4th

Subject: CAD Lab

# Lesson plan Duration: 15 WEEKS

### Work Load (Lecture/Practical) per week: 3 PERIODS

WEEK	PRACTICAL	
	PRACTICA L DAY	ТОРІС
<b>1</b> ST	1	Introduction to AutoCAD : Starting up, practice on – how to create a new drawing file, setting drawing limits & saving a file
2 <sup>ND</sup>	2	Drawing lines in different ways using absolute co-ordinates, user co- ordinates, WCS, UCS, drawing circles, drawing arcs, drawing ellipses. Drawing polygons, drawings splines, Drawing polylines, using window, zoom commands
<b>3</b> RD	3	Practice on Edit commands such as erase, copy, mirror, array, offset, rotate, oops, undo, redo, scale, stretch command
<b>4</b> тн	4	Practice on Text commands: editing text, text size, text styles, change properties commands
5 <sup>th</sup>	5	Practice on trim, break, extend, chamfer, fillet, O snap command; Draw orthographic views of simple objects
6 <sup>тн</sup>	6	Practice on Layer Commands: creating layer, freeze, layer on/off, lock & unlock layer, move from one layer to other.
<b>7</b> тн	7	Practice on Layer Commands: colour assigning, current layer, load line type; Practice on hatching,
8 <sup>TH</sup>	8	Practice on Dimensioning, linear dimensioning, angular dimensioning radius/diameter dimensioning, snap command, aligned dimensioning; applying tolerance; Editing of dimensioning

9тн	9	Practice on print commands. Export commands Practice on plot commands. Import commands
10 <sup>TH</sup>	10	Practice on making complete drawings of Stepped pulley and V-belt pulley using AUTOCAD (2D)
11 <sup>TH</sup>	11	Practice on making complete drawings of Flanged coupling using AUTOCAD (2D)
12 <sup>1 m</sup>	12	Practice on 3D drawing: drawing cube, sphere, cylinder, cone; 3D modeling: Transformation, translation, scaling, rotation etc. Isometric drawing
13 <sup>TH</sup>	13	Practice on making complete drawings of Screw jack using AUTOCAD (2D)
14 <sup>TH</sup>	14	Introduction to CAD software like CATIA/ProE
15 <sup>тн</sup>	15	Final viva and evaluation